



Pamet

STAMPING IS FUN

Company presentation PAMET, spol. s r.o. 2016



version ENG March 23,
2016



Company profile

PAMET, spol. s r.o. is a company with long-standing experience in stamping metal parts. The company was founded in 1992 .

Majority owner is CIDEM HOLDING a.s.



During the company existence has managed to build a thriving company whose goal is the contracts realization in high quality, required terms and competitive prices.

The company is focused on metals parts stamping for customers in the automotive, electrical and construction industries. Highly skilled employees and long-time experiences in stamping area allows us to quickly and flexibly respond to customer requirements in different industries.

The company uses its own factory buildings and equipment to of total area 4500 m2. It currently has more than 140 employees.



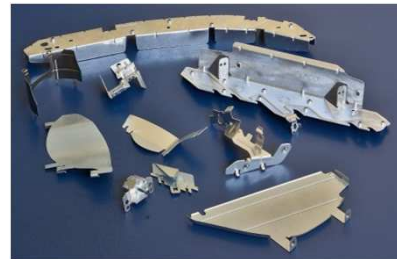
Production portfolio

The primary activity of the company PAMET, spol. s r.o. is stamping metal parts. This basic production technology has already a twenty-year tradition that was founded by the company's owner, who continues to develop it successfully.

Stamping different components represents almost 80% of the company's turnover and it is a basic part of the production program. We are able to offer other supplementary operations and production procedures such as welding, riveting, locksmith and assembly work, degreasing, heat treatment, surface treatments by the subsuppliers.

The main company production program:

- Metals stamping (automotive, electro-technical and furniture industry)
- Production accessories for furniture industry- metal lifting supports and table frames
- Caravan accessories



Machine equipment

Stamping machines:

- crank machines LDC 250, LDC 160, LKT 250, PE 100 and PE 400
- eccentric machines LEXN 100, LEU 100, LEN 63
- most of machines serve as cutting lines (feeding machine, straightening machine, supply machine)
- welding point machine WBLP 40

Degreasing equipment:

water-based technology
(ROLL, WIR)
perchlorethylen (HÖCKH),
thermal degreasing

Deburring equipment:

- vibration deburring ROSLER





Stamping parts – samples

Air conditioning and heating equipment

Stamping parts for air conditioning and cooling systems



Stamping parts – samples

Lighting technology

Stamping metal parts for front headlights and backlights. Bulb shields, heat shields, bulb retainers, bulb holders





Stamping parts – samples

Electro-technical industry

Stamping metal parts for electro-technical industry.

Pins, contacts, holders





Accesories for furniture industry

It represents ca. 15 % of the production program. It is above all production of furniture fittings – folding and displacement mechanism for coffee tables and dining-room tables, height adjustable school desks, fastening technique for automotive industry, various load-lifting completes and handles for building industry.



Caravan accesories

Other important production segment of our company is manufacturing of caravan´s accesories for german company AL-KO.

Corner steadies
(footing security)



Anti – thief system



Wheel chocks



Surface treatment

The company PAMET, spol. s.r.o. is able to supply to the customer a complete product including required surface treatment. For these purposes we have our own suppliers, who went through the approval process and meet the demanding requirements for quality and timeliness of deliveries



Surface treatments of produced parts according to the customer's requirements:

- Galvanic surface treatment (Fe/Zn, Fe/ZnNi, Sn)
- Wet painting
- Powder coating
- Cataphoresis KTL
- Paint Flux
- Others

Tools

Tool rooms we workt with:

SVAR TECHNIK spol. s.r.o., CG TOOL s.r.o., RENAR s.r.o., NERIA Industry a.s.
TRYON s.r.o.



Material

We use a wide range of different types of materials from leading domestic and European suppliers.

Steel - soft, stainless, middle, spring, alloy steel-aluminum, blackened

Color metals -copper, bronze, brass

Aluminum - standard aluminum, claded aluminum

Material in coils and sheets from **0,4 – 4 mm**



References

AUTOMOTIVE INDUSTRY

- *AUTOMOTIVE LIGHTING s.r.o.*
- *Autotube AB*
- *Continental Automotive CZ*
- *DENSO*
- *ELECTRIC POWER STEERING COMPONENTS EUROPE s.r.o.*
- *HANON SYSTEMS*
- *HELLA*
- *KOH-I-NOOR RONAS*
- *MAHLE Behr*
- *Senior Flexonics*
- *SSI Technologies, Inc.*
- *VARROC*
- *Valeo Compressor Europe*

FURNITURE INDUSTRY

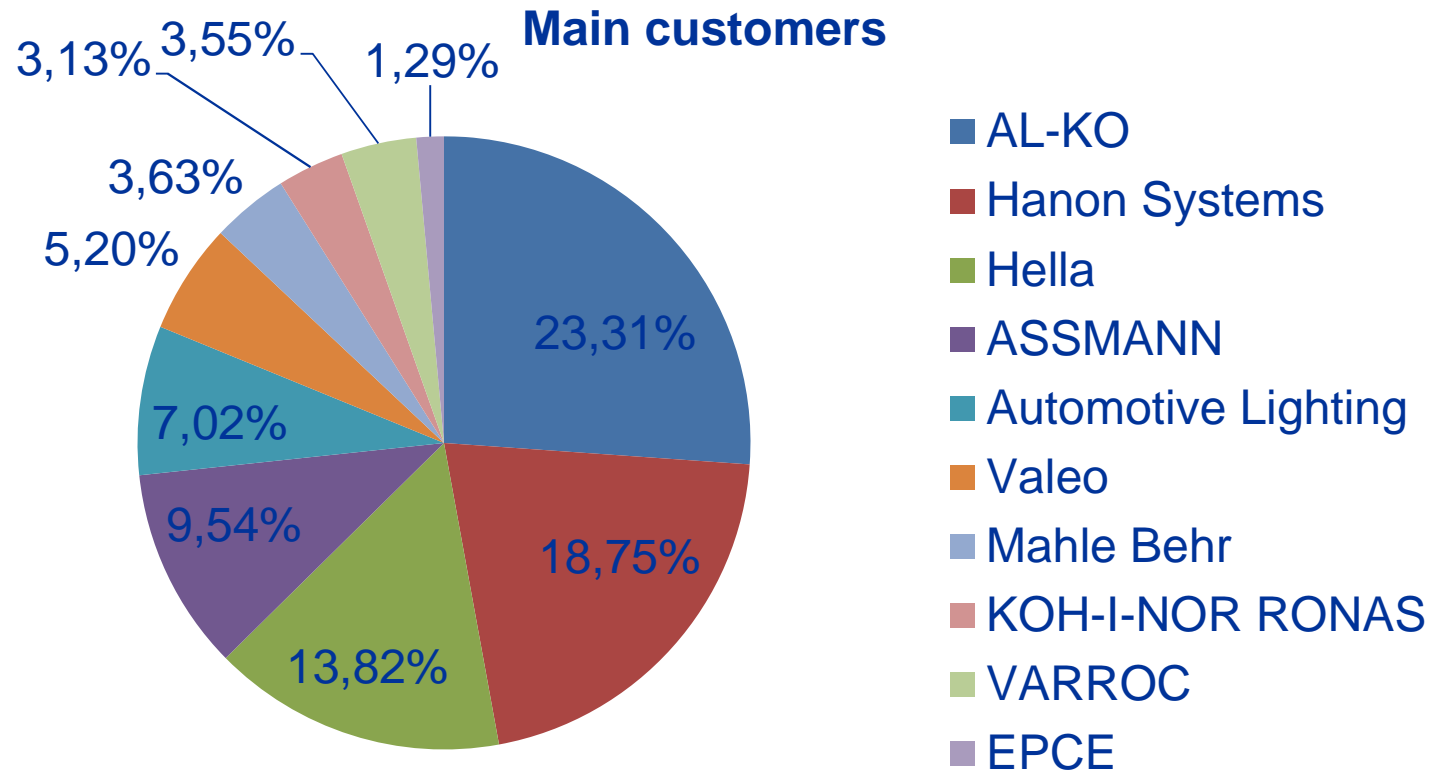
- *ASSMANN BÜROMÖBEL GmbH & Co.*
- *HBZ-MEBLE Sp. z o.o.*
- *MEBLE - OKMED DEMKO Sp. J*
- *PPH HALEX HENRYK TATKOWSKI ZPCHR*

OTHERS INDUSTRY:

- *StanleyBlack & Decker*
- *ALOIS KOBER GmbH*
- *F.HESTERBERG & Söhne GmbH & Co.KG*



PERCENTAGES AUTOMOTIVE CUSTOMERS ON TOTAL TURNOVER (2015)



Quality system

The primary target of the company is the quality of our products and the perfect implementation of every order for the highest satisfaction of all customers.

There is a fully implemented system of integrated management in accordance with ISO/TS 16949 and ISO 14001 for the area of parts supplied for the automotive industry.



Measuring center

The company PAMET, spol. s r.o. has a modern measuring center. Control and measurement according to customer requirements that meet strict criteria supply to the automotive industry. Sampling according to VDA (EMPB), PPAP (PSW).

Equipment:

Co-ordinated measuring machine IMPACT 600

3D measuring center DEA

DUALSCOPE

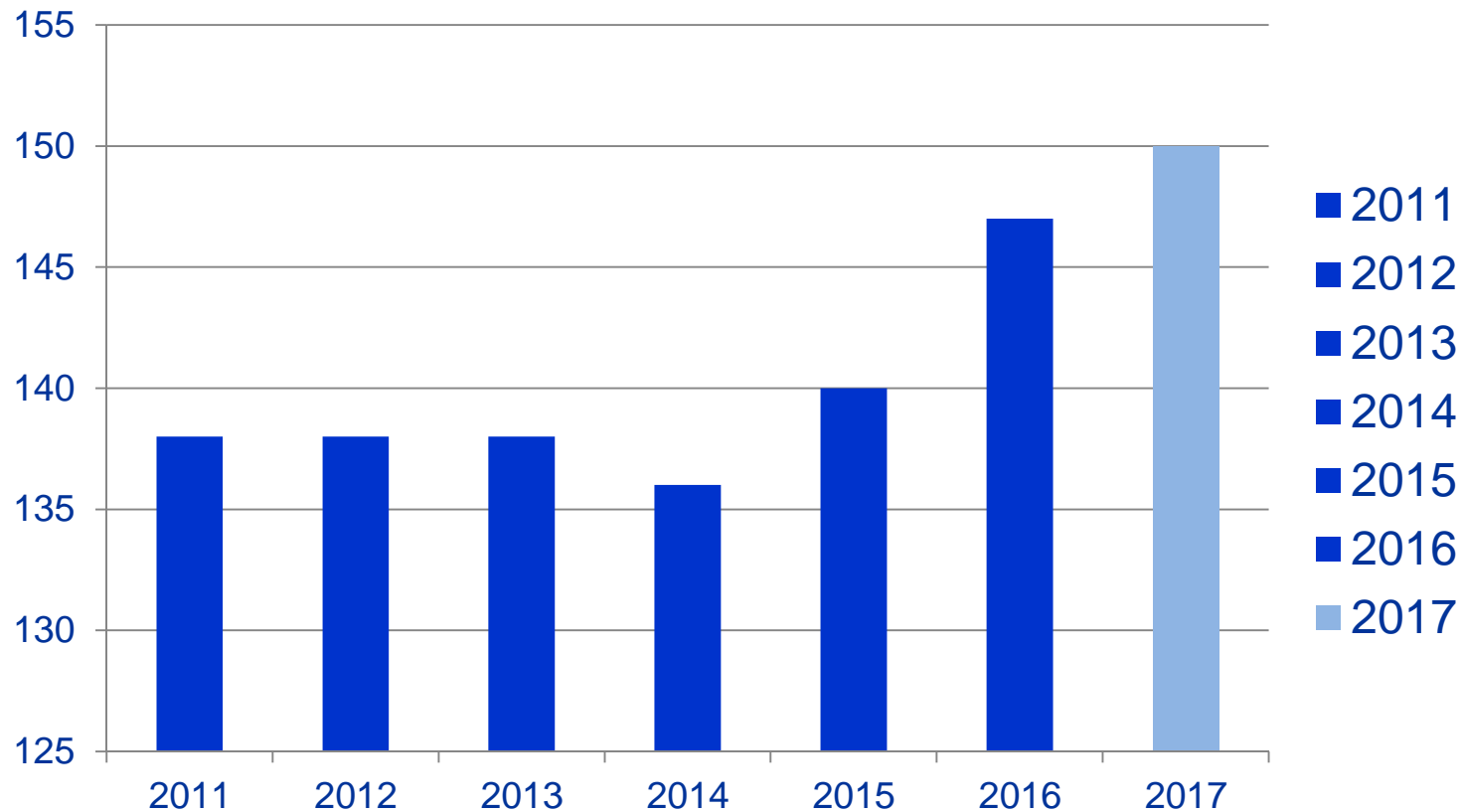
Profilprojector HB 400

Mobile scleroscope - HANDY ESATEST



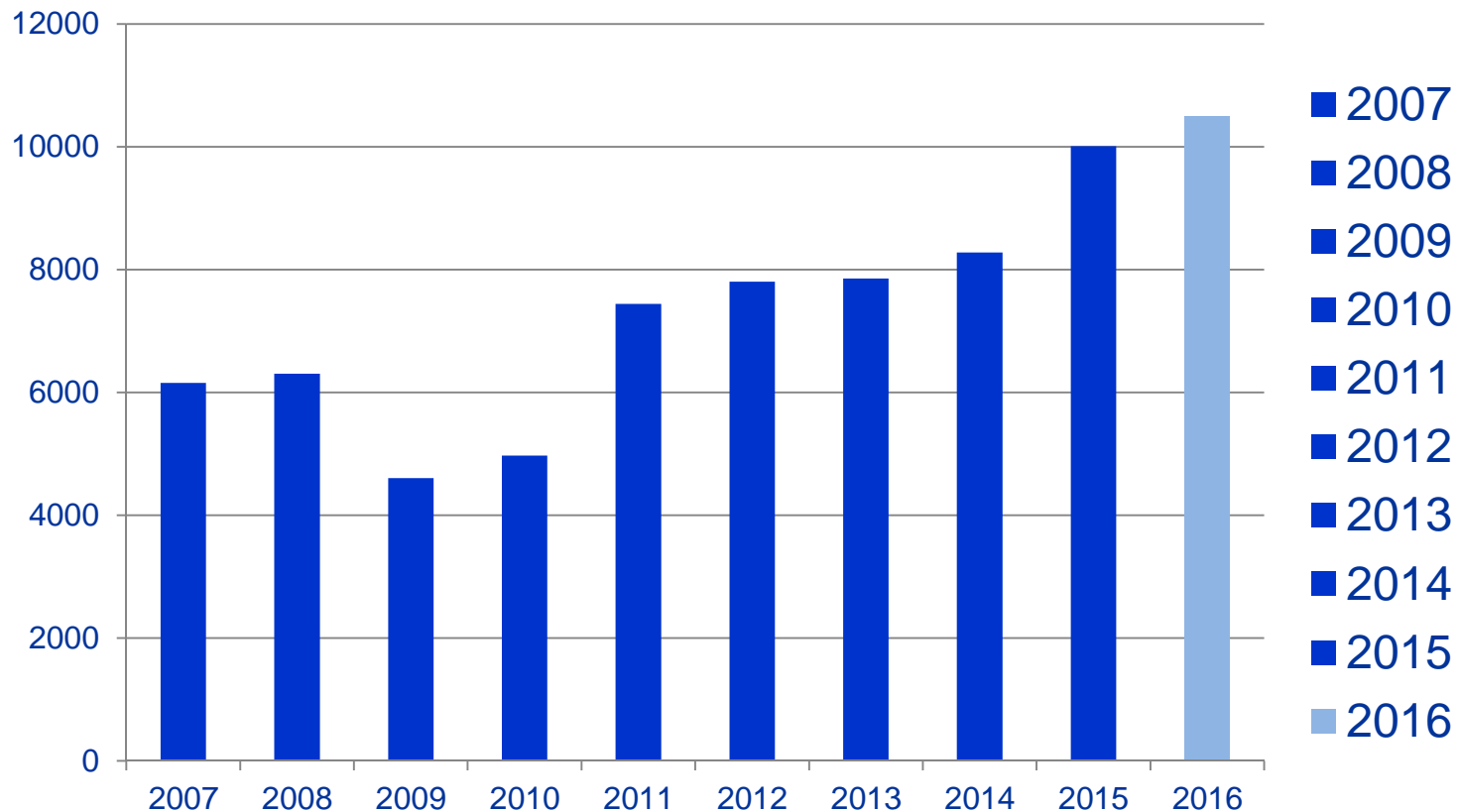


Employment rate



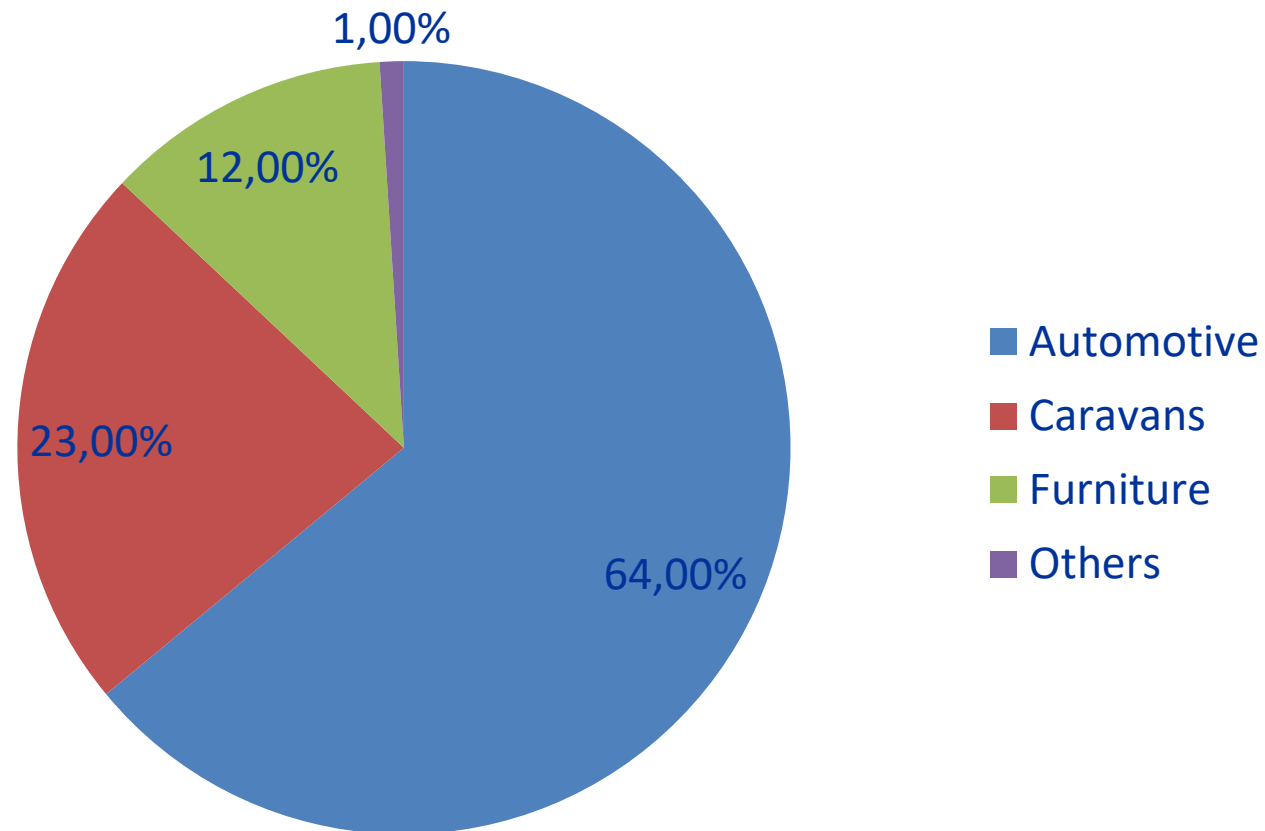


Annual sales (thousand EUR)



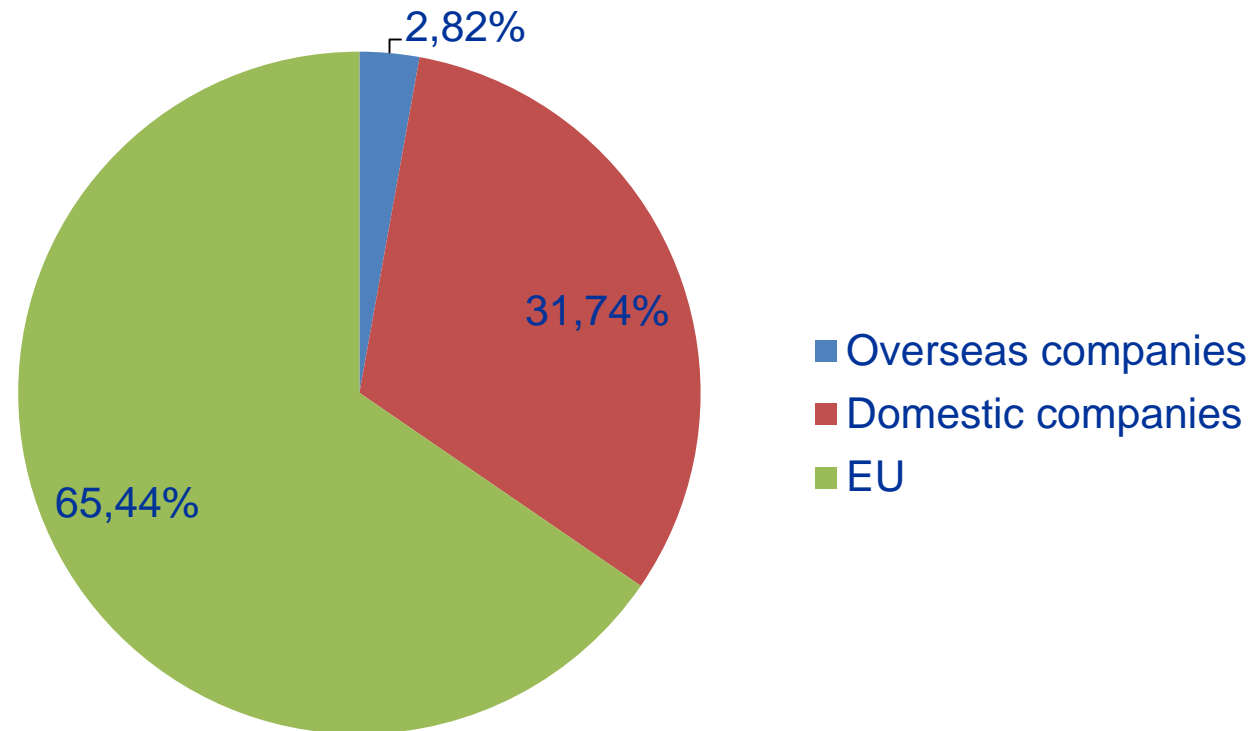


Turnover acc. to production sections in 2015





Share of revenues 2015





Strategic goals

- Increasing the number of contracts from existing customers
- Developing products and services to their modernization and implementation of new production processes, technologies, materials and design solutions
- Creating a positive and productive work environment that has a positive impact both on the motivation of employees and to attract new highly qualified personnel
- Target-oriented and flexible organization



PAMET, spol. s r.o.

Komenského 231, 742 01 Suchdol nad Odrou

Czech Republic

tel.: +420 556 771 230, fax: +420 556 771 231

pamet@pamet.cz

www.pamet.cz