# D POLJER

**Company Presentation** 





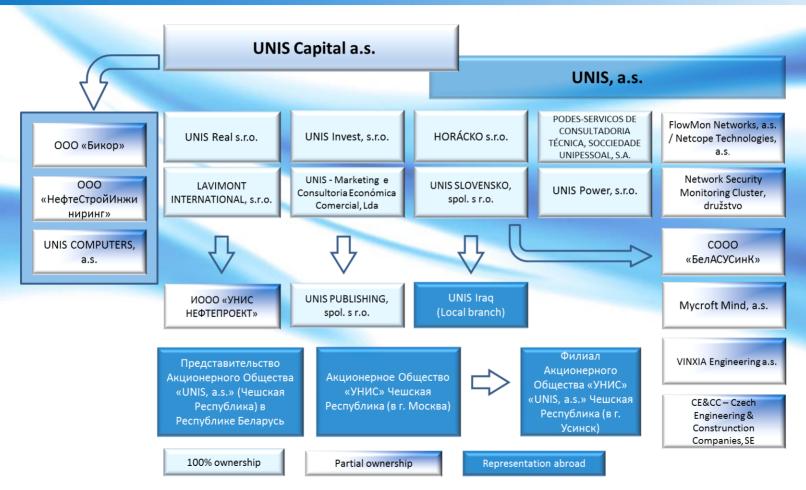


- Founded in 1990 (27 years ago)
- Joint Stock Company since 2008
- Without any foreign capital participation
- Engineering services related to complete deliveries of capital equipment on the basis EPC/EPC-M

Headquarters: UNIS, a.s. Jundrovska 33 624 00 Brno Czech Republic

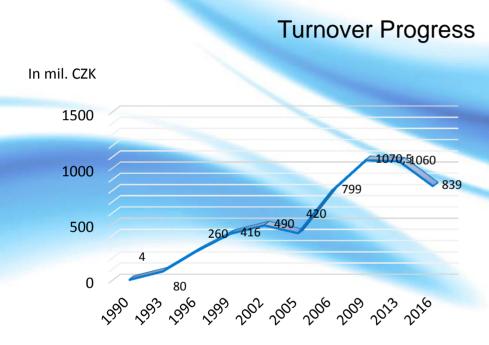


### **Company Structure**

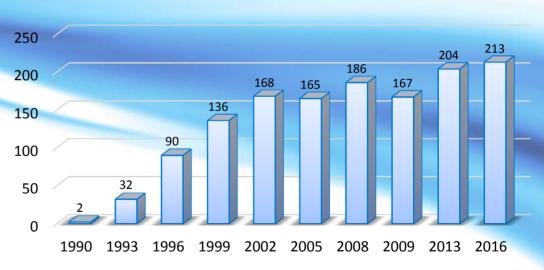


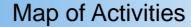






### **Company Staff**

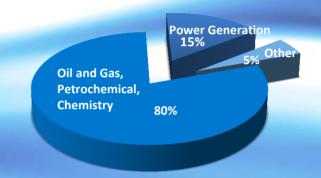






# Engineering Procurement Construction (EPC)

- Design
- Procurement
- Project Management
- Construction
- Field Instrumentation
- Process Control
- Electrical Systems



Manufacturing
Execution Systems
(MES)

- Manufacturing of pharmacy
- Plastic moulding shops
- Metal machining
- Rubber industry

Research and Development

- Division Aerospace and Advanced Control
- SW Development for Advanced Control
- Embedded Systems and IoT Solutions

# DPOLLER

**Company Presentation** 



1814 - 1993 1999 2006

2017

In 1814, Jan Reiff, August Scholl, Bedřich Scholl and Kristian Memmert founded a company to manufacture textile machinery and steam engines in Šlapanice u Brna. Between 1872 and 1993, the company wore the name První brněnská strojírna, a.s. (PBS).

During the 1990s, it continued to operate under new ownership, first ABB and then Alstom Power.

In 2006, the Austrian company Austrian Energy & Environment AG bought the major part of the branch of industrial boilers.

The company became member of Bilfinger Power Systems GmbH Group since July 2011, operating under the name Bilfinger Babcock CZ s.r.o.

2011

...and from December 2017 the company is part of UNIS, a.s. under the name **UNIS Power, s.r.o.** 







We are experienced provider of "turnkey" solutions and comprehensive services for power industry.

#### **Turnkey Solutions**

- Industrial Power and Heating Plants new built
- Boiler Islands new built
- Reconstructions and Operational Improvements

#### **Variety of Services**

- Conceptual/Basic Design → Equipment Deliveries → Site Assistance
- After Sales Service / Tests & Diagnostics

UNIS Power Boilers: Heat Recovery Steam Generators all sizes

Clean Biomass Fired Boilers 30 - 200 t/h

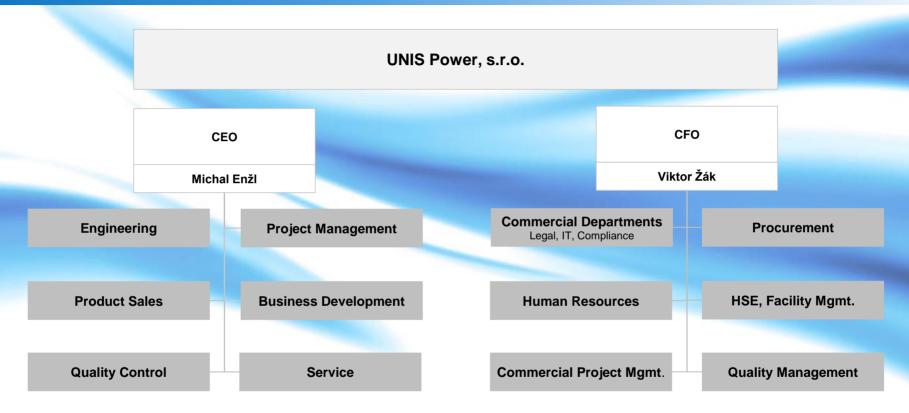
Coal Fired Boilers 30 - 400 t/h

Special Gas/Oil Fired Boilers 40 - 600 t/h





### Organization structure



More than 80% of employees hold university degree Number of employees app. 105

# **ПР**ОМЕК

**Competent Project Execution Team:** 

Time Management and Logistics - expediting

Documentation including O&M Manuals and Training

Project Co-ordination and Control

Conceptual and Project Engineering

Assembly & Commissioning

Quality Control

**CERTIFICATE** 

**Project Management** 

certifies that

UNIS Power, s.r.o Křižíkova 2960/72 CZ – 612 00 Brno

- oller islands for combined cycles and co-generation plants, plants fo
- accessories. Modernization, testing, technologic studies and further activities to officiency as well as power output improvement. Regular service and spare parts supply. Provision of guarantee and performance tests of boilers and related accessories including measurement of emissions.
- Provision of diagnostics and inspections of boilers in commercial service

An audit was performed Report No. 11 406 396 Proof has been furnished that the requirem-

ČSN EN ISO 14001:2016

are fulfilled. The certificate is valid from 24.01.2018 until 14 Certificate Registration No. 07.918.447, revisit

CERTIFICATE

Certification Body Management System No. 3953

UNIS Power, s.r.o.

CERTIFICATE

UNIS Power, s.r.o. Křižíkova 2960/72 CZ \_ 612 00 Brno

- plants, heating plants, boilers and boiler houses including accessorie soiler islands for combined cycles and co-generation plants, plants for

- Regular service and spare parts supply.
- regular service and spare parts suppry.

  Provision of guarantee and performance tests of boilers and related accessories including measurement of emissions. rovision of diagnostics and inspections of boilers in commercial service

An audit was performed Report No. 11 406 30

December 1 been furnished that the requirements according to N EN ISO 9001:2016

> are fulfilled walled from 24.01 2018 uptil 14.03 2019

tration No. 97.918.446, revision No. 1



21 Progue 4 • Czech Republic • certification@bur sud.

We are ISO 9001 and ISO 14001 certified;

OHSAS 18001 certificate in Health & Safety

Modernization, testing, technologic studies and further activities to ensur

emoining as well as power output improvement.

Regular service and spare parts supply.

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are fulfilled The certificate is valid from 24.01.2018 until 14.03.2019 Certificate Registration No. 07.918.448, revision No. 1



# **П**ВРОШЕК

### Conceptual and Project Engineering



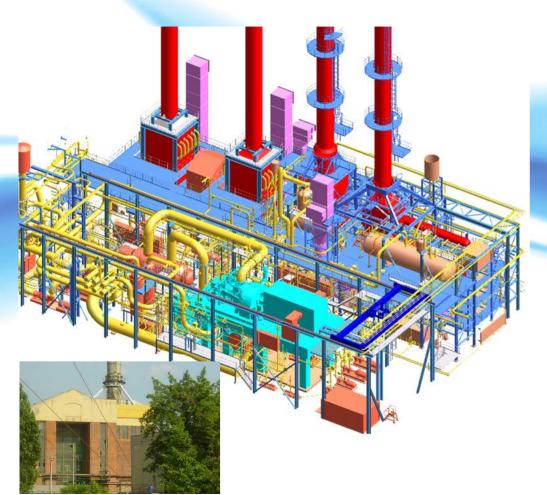
- C Thermal Calculations, Heat Balance, Flow Studies
  - Design Concept and General Layout
  - Main Equipment Performance and Dimensional Data
- P Process and Control Engineering
  - Plant Layout; 3D Modelling
  - Stress Analysis
  - Structural and Other Calculations
  - Instrumentation & Control, Electrical Equipment

Design Codes and Standards: EN, ASME (S Stamp), GOST, VGB etc.

SW Tools: PDMS, ACAD Mechanical, ACAD P&ID, Inventor, ANSYS, SCIA, CaePipe, Probad, Advance Steel etc.



### **Turnkey Solutions**



New Built Industrial Power and Heating Plants

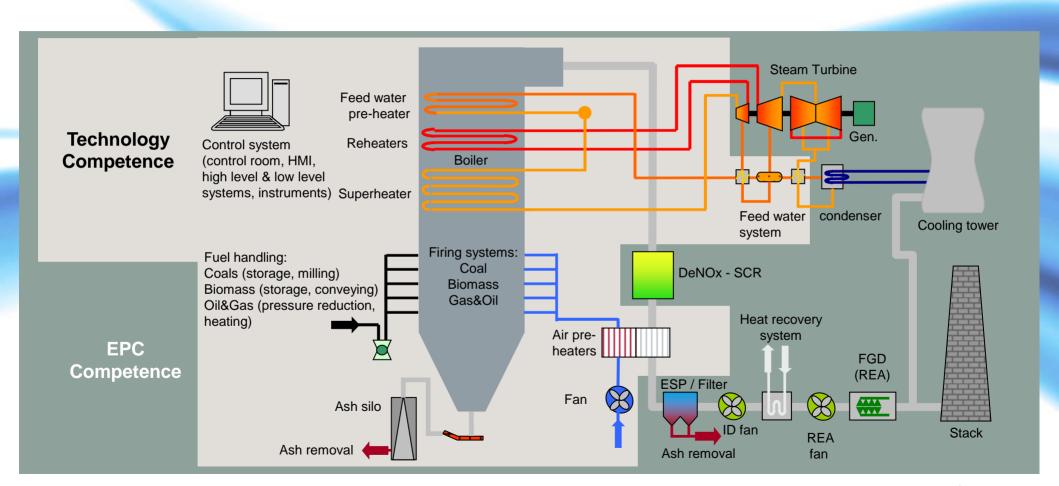
Plant Reconstructions and Operation Improvements

#### **Boiler Island**

- •UNIS Power Boilers unique know-how and design
- BoP Equipment
- Feed Water System
- Fuel and/or Ash Handling Systems
- •Flue Gas Cleaning
- •I&C and Electric Part
- Civil Works

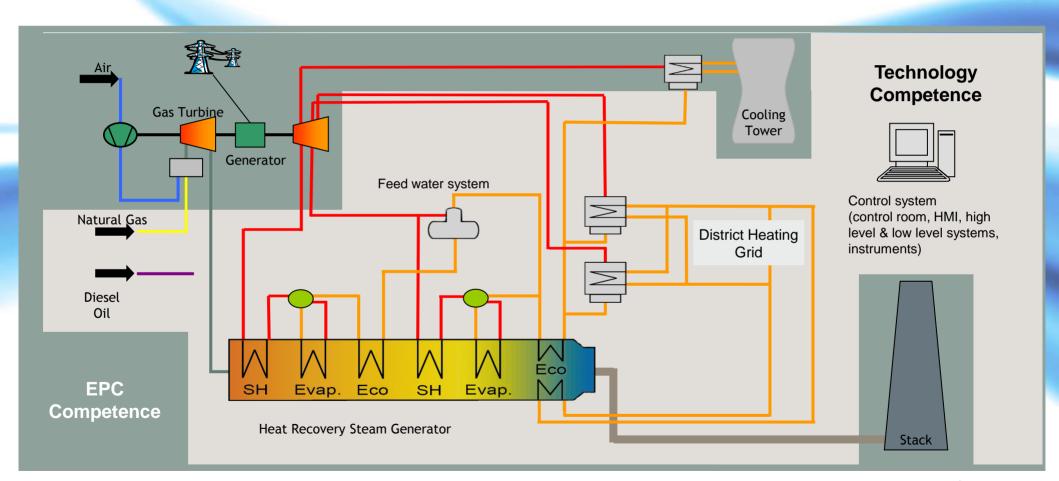


### **Turnkey Solutions - STG Power Plants**



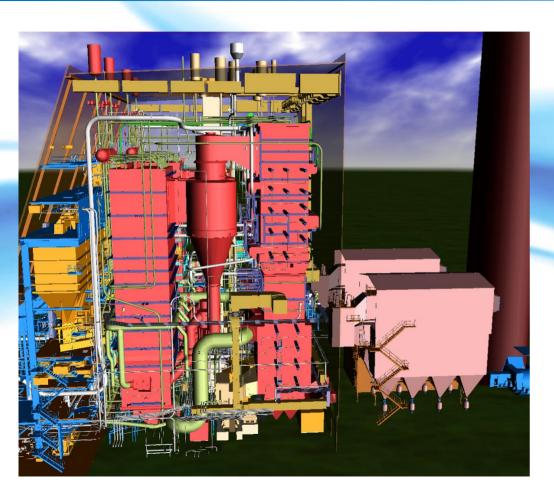


### **Turnkey Solutions - CCGT Power Plants**





#### **UNIS Power Boilers**



| <ul> <li>Heat Recovery Steam Generators</li> </ul> | all sizes    |
|--|--------------|
| <ul> <li>Clean Biomass Fired Boilers</li> </ul>    | 30 - 200 t/h |
| Coal Fired Boilers                                 | 30 - 400 t/h |
| Special Gas/ Oil Fired Boilers                     | 40 - 600 t/h |

**Fluidized-bed Boilers** 

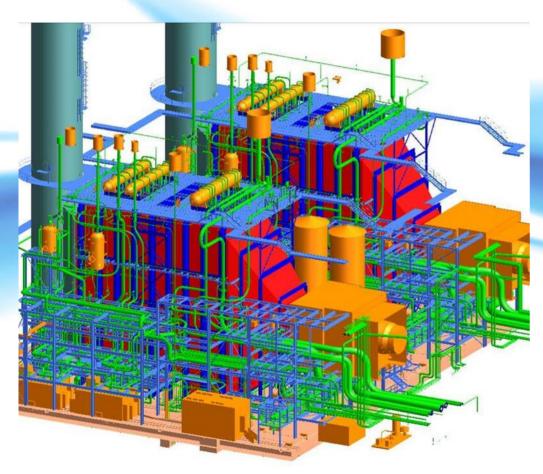
**Pulverized Coal Boilers** 

**Grate Boilers** 

**Gas/Oil Fired Boilers** 

# **П**РОШЕК

### **Heat Recovery Steam Generators**



#### **Gas Turbines**

- Utility Concept
- Industrial Concept
- Gas Engines (large installations)

#### **Industrial Processes**

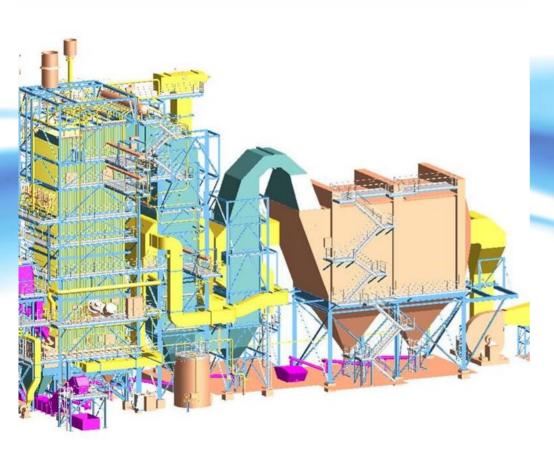
Customised Design

#### **Large Variability of Standard Solutions**

- Vertical or Horizontal
- Single, Double or Triple Pressure with Reheat; DH Circuit
- Hot Water Applications
- Supplementary / Fresh Air Firing
- Various Erection Concepts "O"/"C" modules, bundles or loose harps
- SCR and/or CO Catalyst



#### Clean Biomass Fired Boilers



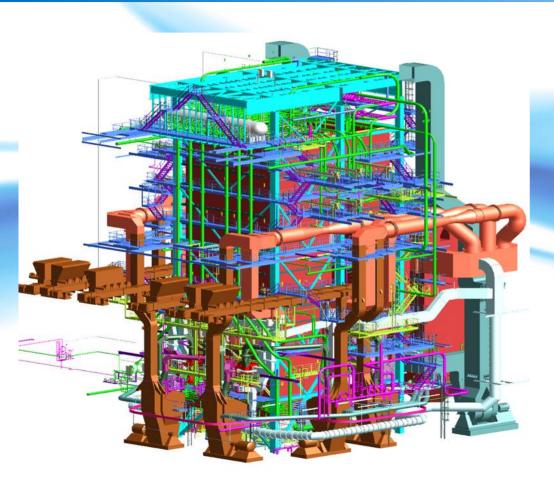
#### Range of application:

30 - 200 t/h, 40 - 140 bar(a)

- Different Biomass Fuels such as Wood Chips and/or Pellets, Sawdust, Straw, Bark, Pulpwood, Cardboard and other Biomass Residues including Agriculture
- Coal as a Support/Substitute Fuel
- Grate Firing
- Fluidized-bed Firing
- Bottom Supported
- Primary De-NOx, SCR/SNCR Systems



#### **Coal Fired Boilers**



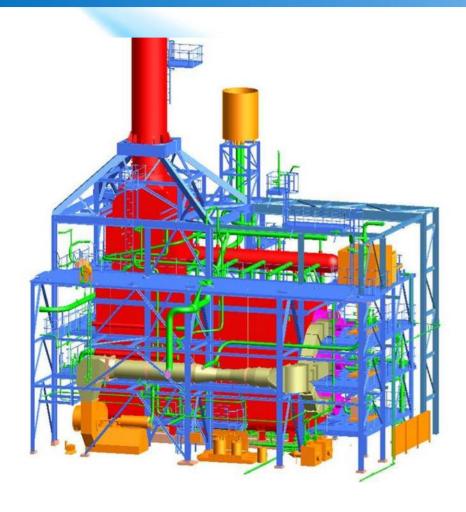
#### Range of application:

30 - 400 t/h, 40 - 175 bar(a)

- Wide Range of Coal Quality Experience
- Fluidized-bed Firing
- Pulverized Coal Firing
- Grate Firing
- Bottom or Top Supported
- Primary De-NOx, SCR/SNCR Systems



### Special Gas/Oil Fired Boilers



#### **CoGB Compact Design:**

40 - 200 t/h, 40 - 140 bar(a)

Modular Concept for Easy Construction

#### **Field Erected:**

80 - 600 t/h, 40 - 175 bar(a)

#### **Hot Water:**

50 - 250 MWth, 10 - 25 bar(a)

- Special Gaseous and Liquid Fuels such as Blast Furnace Gas, Coke-oven Gas, Hydrogen, Heavy Fuel Oil, Coking Tar and Other Waste Fuels and Fuel Combinations
- Bottom or Top Supported
- Primary De-NOx, SCR/SNCR Systems



### Operational Improvements and Reconstructions

- Complete Boiler Rehabilitations
- Performance Enhancement of an Existing Equipment; Efficiency and/or Operational Characteristics Improvement
- Existing Fuel Modifications and/or Alternative Fuel Co-firing
- Reduction of Original Equipment Emissions
  - by primary measures (low-emission burners, combustion air staging and complex modernization of fuel preparation system)
  - by secondary measures (SCR or SNCR)
- Repairs/Exchange of Damaged Parts or Parts at the End of Service Life

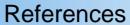




### **Tests and Diagnostics**

- Technical Studies and Consultations
- Inspections and Revisions
- Warranty and Operational Characteristics Measurement
- Certificated Emission Measurement
- Diagnostics and Equipment/Failure Analysis
- Risk and Remaining Life-time Assessment





# ПІЗРОШЕЯ





# HEAT RECOVERY HOT WATER BOILER Toruń, Poland



#### Client:

EDF Polska S.A.

Year of Completion: 2017

#### 2 x HRHWB

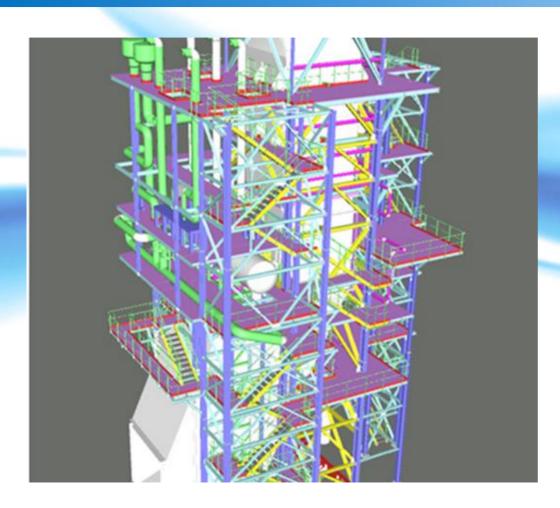
- 116 MWth
- 135/60 °C
- vertical
- supplementary firing (70 MWth)

Gas turbine: LM 6000 PF

Extended scope: DH system including BoP, pumping station and heat accumulator



### HEAT RECOVERY STEAM GENERATOR Kallo, Belgium



#### Client:

IDO EET / Borealis Kallo NV

**Year of Completion: 2017** 

#### 1 x HRSG

- 95 t/h
- 43 bar (a)
- 410 °C
- horizontal
- single pressure
- process waste heat

Scope: basic and detail design only



# HEAT RECOVERY STEAM GENERATOR Dubal, United Arab Emirates



#### Client:

**Dubai Aluminum** 

Year of Completion: 2015 - 2017

#### 5 x HRSG

- 228 t/h
- 20 bar(a)
- 215 °C
- vertical
- single pressure with integrated deaerator
- brown field project with existing plant interfaces

Gas turbine: 9 BE



# HEAT RECOVERY STEAM GENERATOR Ambarli, Turkey



#### Client:

**EP International BV** 

Year of Start-up: 2012

#### 2 x HRSG

- 281 / 47 / 29 t/h
- 112 / 31 / 4 bar(a)
- 530 / 524 / 194 °C
- vertical
- triple pressure with reheat and integrated de-aerator
- "dry run" concept

Gas turbine: SGT5 - 4000F



### HEAT RECOVERY STEAM GENERATOR Vologda, Russia



#### Client:

Intertechelektro / TGK-2

Year of Start-up: 2012

#### 1 x HRSG

- 108 / 21 t/h
- 93 / 6 bar(a)
- 545 / 227 °C
- horizontal,
- double pressure with integrated deaerator

Gas turbine: GE 6FA



# HEAT RECOVERY STEAM GENERATOR Mellach, Austria



#### Client:

Siemens Power Generation Anlagentechnik GmbH

Year of Start-up: 2011

#### 2 x HRSG

- 266,6 / 300,6 / 40,5 t/h
- 129,5 / 29,9 / 4,3 bar(a)
- 559,6 / 560 / 226 °C
- horizontal
- triple pressure with reheat

Gas turbine: SGT5 - 4000F



### HEAT RECOVERY STEAM GENERATOR Perm, Russia



#### Client:

Siemens Industrial Turbomachinery AB

Year of Start-up: 2011

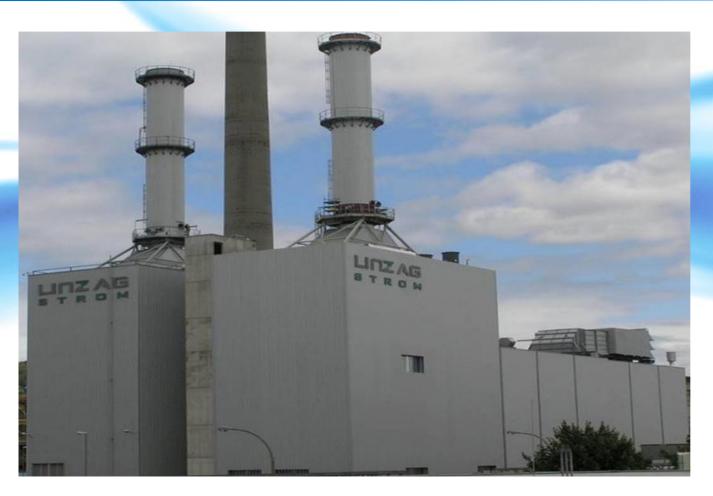
#### 2 x HRSG

- 59,9 t/h
- 84,2 bar(a)
- 512 °C
- vertical
- single pressure with district heating circuit

Gas turbine: SGT800



# HEAT RECOVERY STEAM GENERATOR Linz-Mitte 1B, Austria



#### Client:

Kraftanlagen München

Year of Start-up: 2009

#### 1 x HRSG

- 109 / 20,5 t/h
- 94 / 6 bar(a)
- 543 / 205 °C
- vertical
- double pressure with district heating circuit

Gas turbine: 6FA



# HEAT RECOVERY STEAM GENERATOR Balloki, Pakistan



#### Client:

Orient Power Company (Pvt) Ltd.

Year of Start-up: 2008

#### 2 x HRSG

- 111 / 17 t/h
- 93 / 5 bar(a)
- 538 / 270 °C
- horizontal
- double pressure

Gas turbine: GE 6FA



# HEAT RECOVERY STEAM GENERATOR Bucuresti Vest, Romania



#### Client:

Vatech Hydro

Year of Start-up: 2007

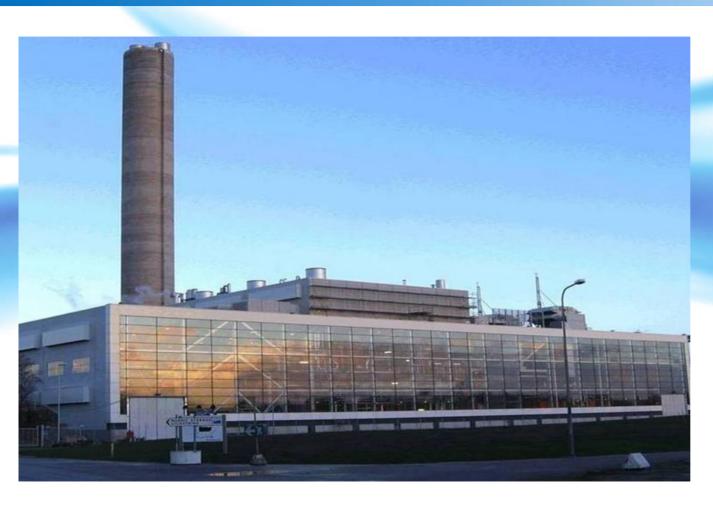
#### 1 x HRSG

- 262 t/h
- 102 bar(a)
- 511 °C
- horizontal
- single pressure with DHW heater and supplementary firing (55 MWth)

Gas turbine: GE 9E



### HEAT RECOVERY STEAM GENERATOR Rya Göteborg, Sweden



#### Client:

Siemens Industrial Turbomachinery AB

Year of Start-up: 2006

#### 3 x HRSG

- 158,6 t/h
- 103,5 bar(a)
- 542 °C
- horizontal with water cooled combustion chamber
- single pressure with DH circuit and supplementary firing (78 MWth)

Gas turbine: SGT800



## CLEAN BIOMASS FIRED BOILER Elblag, Poland



#### Client:

Mostostal Warszawa S.A.

Year of Start-up: 2013

#### 1 x Clean Biomass Fired Boiler

- 90 t/h
- 95 bar(a)
- 525 °C
- Vibrating water cooled grate

Fuels: straw and wood pellets



# CLEAN BIOMASS FIRED BOILER South Nyirseg, Hungary



#### Client:

EGI Contracting Engineering Co.Ltd

Year of Start-up: 2009

#### 1 x Clean Biomass Fired Boiler

- 80 t/h
- 93 bar(a)
- 515 °C
- vibrating grate

Fuels: wood chips



## BIOMASS FIRED BOILER Plzeňská teplárenská, a.s., Czech Republic



#### Client:

Plzeňská teplárenská, a.s.

Year of Start-up: 2006

# 1 x Circulating Fluidized Bed Boiler Modernization of boiler K6

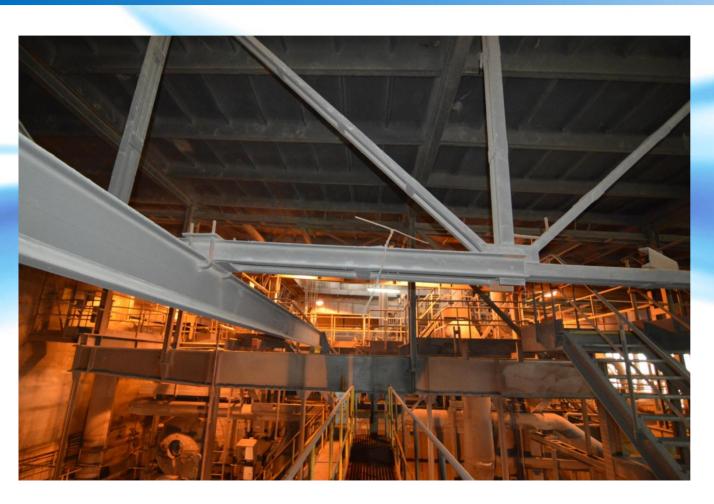
- 180 t/h
- 13.6 MPa
- 540 °C

Fuels: brown coal, biomass

Scope: conversion from brown coal to biomass firing, firing process optimization, SOx emission reduction, fluidization nozzle re-design (back sifting)

# **П**ВРОШЕК

### COAL FIRED BOILERS Łódź, Poland



#### Client:

Babcock Borsig Steinmüller GmbH (Office Oberhausen, Germany)

Year of realization: 2014 - 2016

#### 2 x Coal fired boilers

- 230 t/h
- 13,8 MPa
- 540 °C

Scope: Engineering works focused on process design, completion of P&I diagrams, delivery and installation of field instrumentation, CEMS and SWAS.



# COAL FIRED BOILER Kakanj K6, Bosnia and Hercegovina



Client:

TPP Elektroprivreda BiH

Year of Start-up: 2012

1 x Pulverized Coal Fired Boiler
General modernization of boiler K6

• 350 t/h

• 140 / 32 bar(a)

• 540 / 540 °C

slag-tap furnace

Fuels: brown coal

Scope: performance enhancement, reduction of slagging, emission reduction, life assessment, exchange of deteriorated parts, long-term service concept



# SPECIAL GAS/OIL FIRED BOLIER ECO Rabigh, Kingdom of Saudi Arabia



#### Client:

Saudi Electricity Company

Year of realization: 2013 - 2014

4 x Oil Fired Boiler

Replacement of economizers at 900 t/h boilers



# SPECIAL GAS/OIL FIRED BOILER Lichterfelde HWE, Germany



#### Client:

Vattenfall Europe Wärme AG

Year of Start-up: 2014

3 x Hot Water Boiler

125 MWth

• 45-60 /110°C

Fuels: natural gas



### SPECIAL GAS/OIL FIRED BOILER Smederevo, Serbia



#### Client:

U.S. Steel Serbia, d.o.o.

Year of Start-up: 2005

#### 1 x Gas Fired Boiler

- 75 t/h
- 40 bar(a)
- 450 °C

Fuels: blast furnace gas, natural gas



# LIFE ASSESSMENT, BOILER PERFORMANCE TEST Al Khobar, Kingdom of Saudi Arabia



#### Client:

Saline Water Conversion Corporation

Year of Start-up: 2014

#### 1 x Oil and Gas Fired Boiler

- 672,2 t/h
- 86 bar(a)
- 525 °C

#### **Inspected and tested parts:**

- boiler drum
- · superheaters tubes and headers
- · furnace water wall tubes and headers
- economizer tubes and headers
- attemperators
- · main steam line
- burners
- rotation air heaters
- FD fans



UNIS Power, s.r.o.

## Thank You for Your Attention!

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